

OVN Optimum Vitamin Nutrition® Guidelines 2022







Check and adjust vitamin levels for more sustainable poultry farming.

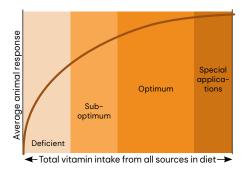


Vitamins Contribute to More Sustainable Farming

Continuous advancements in poultry nutrition are essential to address opportunities and challenges of modern meat and egg production, including countering the rise of antibiotic resistance, reducing aggressive animal diseases and making farming more sustainable in alignment with the United Nations Sustainable Development Goals (SDGs). We at dsm-firmenich believe that supporting poultry species with appropriate vitamins can help make production more sustainable (SDG 12, 13) and help get the world closer to zero hunger (SDG 2) as well as healthy lives (SDG 3).

Our Vision for Vitamin Nutrition

With these SDGs in mind, we believe that every single bird should receive the right level of vitamins. The reason is simple: vitamins are the foundation for balanced poultry nutrition.



OVN Optimum Vitamin Nutrition* is about feeding birds high quality vitamins, produced with the lowest environmental footprint, in the right amounts, appropriate to their life stage and growing conditions, to optimize:



Protect your flock with confidence

- Animal Health and Welfare
- ▶ good for animals



Perform efficiently with confidence

- Animal Performance
- ▶ good for producers



Promote your product quality with confidence

- Food Quality & Food Waste
- ▶ good for consumers and the planet



To accomplish this, we are intensely engaged in research and development, and we focus on partnering with all important stakeholders – leading scientists, universities, genetic companies, independent research institutes and producers. This enables us to develop and produce a complete line of high quality vitamins and support the feed industry with our Vitamin Supplementation Guidelines.

All ingredients in animal feed are regularly evaluated and likewise vitamin levels require the same degree of attention. We therefore encourage the poultry feed industry and all other stakeholders to **check** the vitamin levels in their poultry feed and **adjust** them accordingly **for more sustainable farming.**

Guidelines for OVN Optimum Vitamin Nutrition®

dsm-firmenich Vitamin Supplementation Guidelines are designed to provide OVN Optimum Vitamin Nutrition® of animals under commercial industry practice.

OVN Optimum Vitamin Nutrition® is a cost-effective range of vitamin supplementation optimizing animal health and wellbeing, animal performance and the quality and nutritional value of animal-origin foods. The supplementation levels required to attain Optimum Vitamin Nutrition generally exceed the levels needed to prevent signs of clinical deficiency. OVN Optimum Vitamin Nutrition® levels compensate for the many factors which can influence birds' requirements and corresponding feed levels, thus ensuring that vitamin fortification does not limit performance. OVN Optimum Vitamin Nutrition® levels are ranges for consideration, depending on several factors, such as health status and husbandry conditions. They are based on extensive university and industry research, published requirements and practical experience. All OVN Optimum Vitamin Nutrition® levels are expressed in terms of vitamin activity to be added per kg of feed.

The vitamin amounts stated are those which should be provided to the poultry in the feed at the point of consumption. Additional vitamins should be added to the product to account for processing and shelf-life storage losses to achieve the targeted consumption amounts of vitamins. These losses can be variable. Please ask your local dsm-firmenich representative for information about typical levels of process and storage loss.

For some vitamins additional supplementation is indicated: these levels are safe and focused on improving certain attributes e.g. egg and meat quality and immunity. The listed vitamin levels are only guidelines and, in all cases, national feed legislation must be followed.

Main Functions of Vitamins and Symptoms of Deficiency in Poultry

| Vitamin | Main functions | Deficiency symptoms |
|--|---|--|
| Vitamin A | Essential for growth, health (immunity), reproduction (steroid synthesis), vision, development and integrity of skin, epithelia and mucosa | Blindness or night-blindness (xeropthalmia) Loss of appetite, poor absorption of nutrients, impaired growth and, in severe cases, death Decreased egg production and hatchability Reduced immune response and increased risk of infections (respiratory and intestinal) Keratinization of epithelial tissues |
| Vitamin D ₃ | Homeostasis of calcium and phosphorus (intestine, bones and kidney) Regulation of bones calcification and eggshell formation Modulation of the immune system Muscular cell growth | Rickets, osteomalacia and bone disorders Lower eggshell quality (more cracked eggs) Reduced hatchability Reduced growth rate Muscular weakness |
| 250HD3 | Major serum metabolite of vitamin D₃ More efficient absorption in the intestine Faster response for calcium homeostasis More efficient modulation of the immune system and muscular cells than vitamin D₃ | Rickets, osteomalacia and bone disorders Lower eggshell quality (more cracked eggs) Reduced hatchability Reduced growth rate Muscular weakness |
| Vitamin E | Most powerful fat-soluble antioxidant Immune system modulation Tissue protection Fertility Meat quality | Muscular dystrophy and myopathy Reduced immune response Encephalomalacia ("crazy chick disease") Reduced fertility and hatchability Meat quality defects: drip-loss, off-flavors |
| Vitamin K ₃ | Blood clotting and coagulation Coenzyme in metabolic process related to bone mineralization (Ca binding proteins) and protein formation | Increased clotting time Hemorrhages Anemia Bone disorders Rough plumage |
| Vitamin B ₁ | Coenzyme in several enzymatic reactions Carbohydrate metabolism (conversion of glucose into energy) Involved in ATP, DNA and RNA production Synthesis of acetylcholine, essential in transmission of nervous impulses | Loss of appetite up to anorexia Reduced growth rate Neuropathies (polyneuritis with neck twisting) General muscle weakness, poor leg coordination Embryo mortality Fatty degeneration and necrosis of heath fibers (cardiac failure) Mucosal inflammation |
| Vitamin B ₂ | Fat and protein metabolism Flavin coenzyme (FMN and FAD) synthesis, essentials for energy production (respiratory chain) Involved in synthesis of steroids, red blood cells and glycogen Integrity of mucosal membranes and antioxidant system within cells | Reduced feed intake and growth Reduced absorption of zinc, iron and calcium Inflammation of the mucous membranes of the digestive tract Peripheral neuropathy, "curled toe paralysis", chickens walking on their hocks Reduced egg production Increased embryo mortality and reduced hatchability |
| Vitamin B ₆ | Coenzyme in amino acid, fat and carbohydrate metabolism Essential for DNA and RNA synthesis Involved in the synthesis of niacin from tryptophan | Reduced growth rate, lesser feed intake and protein retention Dermatitis, rough and deficient plumage Inflamed edema of the eyelids Disorders of blood parameters, anemia and ascites Muscular convulsions followed by paralysis. Reduced hatchability |
| Vitamin B ₁₂ | Synthesis of red blood cells and growth Involved in methionine metabolism Coenzyme in nucleic acids (DNA and RNA) and protein metabolism Metabolism of fats and carbohydrates | Anemia Reduced growth rate and lower feed conversion Defective feathering, poor plumage Leg weakness, perosis Gizzard erosion Reduced hatchability and higher embryo mortality |
| Niacin or Vitamin B ₃ | Coenzyme (active forms NAD and NADP) in amino acid, fat and carbohydrate metabolism Required for optimum tissue integrity, particularly for the skin, the gastrointestinal tract and the nervous system | Nervous system disorders Inflammation and ulcers of mucous membranes Reduced growth and feed efficiency Lameness in young birds Reduced feathering Reduced egg production and hatchability |
| Biotin or Vitamin B ₇ | Coenzyme in protein, fat and carbohydrate metabolism Normal blood glucose level Synthesis of fatty acids, nucleic acids (DNA and RNA) and proteins (keratin) | Fertility disorders Rough and brittle feathers, poor plumage Dermatitis of foot pads Deformation of the beak Fatty liver and kidney syndrome (FLKS) |
| d-Pantoth- enic acid or Vitamin B ₅ | Present in Coenzyme A (CoA) and Acyl Carrier Protein (ACP) involved in carbohydrate, fat and protein metabolism Biosynthesis of long-chain fatty acids, phospholipids and steroid hormones | Functional disorders of nervous system Rough feathering and depigmentation Crusts at the corner of the beak, exudates on eyelids Fatty degeneration of the liver Reduced antibody formation Reduced growth and laying performance Reduced hatchability and increased embryo mortality |
| Folic acid or Vitamin Bg | Coenzyme in the synthesis of nucleic acids (DNA and RNA) and proteins (methyl groups) Stimulates hematopoietic system With vitamin B12 it converts homocysteine into methionine | Megaloblastic (macrocytic) anemia Skin damages, rough plumage and feather depigmentation Cervical paralysis, leg weakness, perosis Reduced laying performance and hatchability Increased embryo mortality |
| Vitamin C | Intracellular (water-soluble) antioxidant Immune system modulation: stimulation of phagocytosis Egg shell membrane formation Formation of collagen, connective tissues, cartilage and bones Synthesis of corticosteroids and steroid metabolism Conversion of vitamin D ₃ to its active form 1,25(OH)2D ₃ | Lower resistance to stress (e.g., low/high temperatures) Weakness and fatigue Reduced immune response Hemorrhages of the skin, muscles and adipose tissues Reproductive failures |
| Choline | Membrane structural component (phosphatidylcholine) Fat transport and metabolism in the liver Support nervous system function (acetylcholine) Source of methyl donors for methionine regeneration from homocysteine | Fatty liver Reduced growth rate |

Poultry¹

OVN Optimum Vitamin Nutrition®

| Category/phase | | Duration | Vitamin A | Vitamin D ₃ | 25OHD ₃ (Hy-D°) | Vitamin E ^{3,4} | Vitamin K ₃ | Vitamin B ₁ | Vitamin B ₂ | Vitamin B ₆ | Vitamin B ₁₂ ⁷ | Niacin | Biotin | d-Pantothenic acid | Folic acid | Vitamin C ⁸ | Choline |
|----------------|-----------------------------------|--------------------|-----------------|------------------------|-------------------------------|-----------------------------|---------------------------|---------------------------|---------------------------|---------------------------|--------------------------------------|-----------|-------------|-----------------------|---------------|---------------------------|---------------|
| Units | | | IU | IU | mg | mg | mg | mg | mg | mg | mg | mg | mg | mg | mg | mg | mg |
| BROILERS | | | | | | | | | | | | | | | | | |
| S | Broilers | | | | | | | | | | | | | | | | |
| | Starter | 1 – 10 days | 12,600 - 15,700 | 4,200 – 5,200 | 0.069 | 160 - 2105 | 3.2 – 4.2 | 3.2 – 4.2 | 8.4 – 10.5 | 4.2 - 6.3 | 0.021 - 0.042 | 64 – 84 | 0.26 - 0.42 | 16 – 21 | 2.1 – 2.6 | 105 – 210 | 420 – 740 |
| | Grower | 11 – 24 days | 10,500 - 13,100 | 4,200 - 5,200 | 0.069 | 55 – 105 ⁶ | 3.2 – 4.2 | 2.1 – 3.2 | 7.4 – 9.5 | 4.2 – 6.3 | 0.021 - 0.032 | 64 – 84 | 0.26 - 0.42 | 12.6 – 19 | 2.1 – 2.6 | 105 – 210 | 420 – 740 |
| | Finisher | 25 days – market | 10,500 - 13,100 | 4,200 – 5,200 | 0.069 | 55 – 105 ⁶ | 3.2 – 4.2 | 2.1 – 3.2 | 6.3 – 8.4 | 4.2 – 6.3 | 0.021 - 0.032 | 53 – 84 | 0.26 - 0.42 | 10.5 – 15.8 | 2.1 – 2.6 | 105 – 210 | 420 – 630 |
| Y ₀ | Broiler breeders | | | | | | | | | | | | | | | | |
| | Starter/Grower (Pullets) | 1 – 18 weeks | 10,500 - 13,100 | 3,150 - 5,200 | 0.069 | 105 – 160 ⁵ | 3.2 – 6 | 2.5 – 5 | 9 – 15 | 4.2 – 6.2 | 0.025 - 0.05 | 32 – 62 | 0.26 - 0.42 | 15 – 20 | 1.6 – 3 | 105 – 160 | 370 – 740 |
| | Layers and male breeders | 19 weeks – end | 12,600 – 15,700 | 3,150 - 5,200 | 0.069 ² | 105 – 160 | 6 – 9 | 3.5 – 6 | 13 – 20 | 5 – 8 | 0.035 - 0.07 | 55 – 70 | 0.3 – 0.6 | 16 – 25 | 2.5 – 5 | 105 – 160 | 370 – 740 |
| TURKEYS | | | | | | | | | | | | | | | | | |
| | Turkeys | | | | | | | | | | | | | | | | |
| A | Starter | 1 – 6 weeks | 12,600 - 15,700 | 4,200 – 5,200 | 0.092 | 160 – 210 ⁵ | 4.2 - 5.2 | 4.7 – 5.2 | 16 – 21 | 6.5 – 7.5 | 0.042 - 0.052 | 105 – 160 | 0.26 - 0.42 | 32 – 37 | 4.2 – 6.2 | 105 – 210 | 1,050 – 1,250 |
| | Grower | 7 – 12 weeks | 10,500 – 12,600 | 3,200 - 5,200 | 0.092 | 65 – 85 | 3.2 – 4.2 | 3.2 - 5.2 | 11 – 16 | 5.5 – 7.5 | 0.032 - 0.042 | 85 – 105 | 0.26 - 0.32 | 21 – 26 | 2.1 – 3.1 | 105 – 210 | 525 – 1,050 |
| | Finisher 1 | 13 – 18 weeks | 8,400 – 10,500 | 3,200 – 4,200 | 0.092 | 32 - 52 ⁶ | 3.2 – 4.2 | 3.2 – 4.2 | 8.5 – 10.5 | 3.2 – 6.2 | 0.022 - 0.032 | 65 – 85 | 0.21 - 0.26 | 16 – 21 | 2.1 – 2.6 | 105 – 210 | 420 – 630 |
| | Finisher 2 | 19 weeks to market | 6,300 – 9,400 | 3,200 – 4,200 | 0.092 | 32 - 526 | 3.2 – 4.2 | 2.2 – 3.2 | 8.5 – 10.5 | 3.2 – 6.2 | 0.016 - 0.026 | 52 – 63 | 0.21 - 0.26 | 16 – 21 | 2.1 – 2.6 | 105 – 210 | 420 – 630 |
| | Turkey breeders | | | | | | | | | | | | | | | | |
| The same of | Starter | 1 – 6 weeks | 12,600 – 14,700 | 4,200 – 5,200 | 0.092 | 105 – 1605 | 4.2 - 5.2 | 4.7 – 5.2 | 16 – 21 | 6.5 – 7.5 | 0.042 - 0.052 | 105 – 160 | 0.42 - 0.62 | 32 – 37 | 4.2 - 6.2 | 105 – 210 | 1,050 – 1,250 |
| 20 | Grower | 7 – 29 weeks | 8,400 – 10,500 | 4,200 – 5,200 | 0.092 | 65 – 85 | 2.2 – 4.2 | 2.2 – 3.2 | 11 – 16 | 6.5 – 7.5 | 0.032 - 0.042 | 65 – 85 | 0.42 - 0.62 | 26 – 31 | 2.2 - 3.2 | 105 – 210 | 1,050 – 1,250 |
| | Layers and male breeders | Laying phase | 12,600 – 14,700 | 4,200 – 5,200 | 0.0922 | 105 – 160 | 4.2 - 5.2 | 4.2 – 5.2 | 16 – 21 | 6.5 – 7.5 | 0.042 - 0.052 | 85 – 125 | 0.42 - 0.62 | 32 – 37 | 4.2 – 6.2 | 105 – 210 | 525 – 1,050 |
| LAYERS A | AND OTHER POULTRY | | | | | | | | | | | | | | | | |
| Q | Hens and Duck layers | | | | | | | | | | | | | | | | |
| | Starter (pullets) | 1 – 10 weeks | 12,600 – 14,000 | 3,200 – 4,200 | 0.069 | 55 – 100 ⁵ | 3.2 – 6 | 2.1 – 2.6 | 7 – 10 | 4.7 – 6 | 0.026 - 0.032 | 52 – 65 | 0.16 - 0.21 | 16 – 18 | 1.5 – 2 | 105 – 160 | 210 – 420 |
| | Grower (pullets) | 11 weeks – 2% lay | 10,500 – 13,000 | 3,200 – 4,200 | 0.069 | 35 – 100 | 3.2 – 6 | 2.1 – 2.6 | 5.5 – 6.5 | 3.2 – 5,5 | 0.025 - 0.03 | 35 – 65 | 0.12 - 0.20 | 12.6 - 15.7 | 1.5 – 2 | 105 – 160 | 210 – 420 |
| | Layers | Laying phase | 8,500 – 13,000 | 3,200 – 4,200 | 0.069 | 25 – 50 | 3 – 6 | 2.6 – 3.2 | 5.5 – 7.5 | 4 – 5.5 | 0.02 - 0.03 | 35 – 55 | 0.12 - 0.20 | 8.5 - 12.5 | 1.5 – 2.5 | 105 – 210 | 320 – 520 |
| Y | Layer breeders | | | | | | | | | | | | | | | | |
| | Pullets, layers and male breeders | 1 week to end | 12,600 – 15,700 | 3,200 – 4,800 | 0.069 ² | 55 – 105 ⁵ | 2.1 – 5.2 | 2.6 – 5 | 10.5 – 15 | 5.2 – 7 | 0.022 - 0.05 | 47 – 66 | 0.26 - 0.42 | 15.8 – 21 | 2.1 – 3.4 | 160 – 210 | 315 – 525 |
| 2 | Ducks and Geese | - | 12,600 – 15,700 | 3,200 – 5,200 | 0.069 | 42 – 84 | 3.1 – 5.2 | 2.1 – 3.1 | 5.2 – 7.3 | 5.2 – 7.3 | 0.022 - 0.05 | 63 – 84 | 0.21 - 0.26 | 10.5 – 15.7 | 1.5 – 2.1 | 105 – 210 | 315 – 525 |
| Z, | Partridges, quails and pheasants | - | 12,600 – 14,100 | 3,200 – 4,200 | 0.069 | 52 – 84 | 2.1 – 4.2 | 2.1 – 4.2 | 5.2 - 7.3 | 4.2 - 6.3 | 0.031 - 0.052 | 52 – 84 | 0.21 - 0.26 | 15.7 – 26.2 | 1.6 - 2.1 | 105 – 210 | 420 – 630 |
| 7 | Ostrich and emu | - | 12,600 – 16,800 | 3,200 – 4,200 | 0.069 | 42 – 63 | 2.1 – 4.2 | 3.1 – 5.2 | 10.5 – 21 | 6.3 - 8.4 | 0.052 - 0.105 | 84 – 105 | 0.21 - 0.37 | 12.6 – 21.0 | 2.1 – 4.2 | 210 – 260 | 630 – 840 |

- ¹ Added per kg air-dried feed. Local limits need to be observed. OVN™ levels are ranges for consideration, depending on several factors, such as husbandry conditions and health status.
- ² Add 60 mg/kg CAROPHYLL* Red to improve hatchability. MaxiChick** (Hy-D* 1,25% and CAROPHYLL* Red) is a dsm-firmenich Patent and Trademark.
- 3 When dietary fat is higher than 3% then add 5 mg/kg feed for each 1% dietary fat
- ⁴ Under heat stress conditions increase level up to 200 mg/kg
- ⁵ For optimum immune function increase level up to 300 mg/kg
- ⁶ For optimum meat quality increase level up to 200 mg/kg

- Vse upper level as reference for animal protein free diets and when cobalt is supplemented at very low levels or removed
- Recommended under heat stress condition and to enhance reproductive performance in breeders. Use ROVIMIX* STAY-C35 for reducing loss during processing







Conversion Factors and Standard dsm-firmenich Vitamins for Poultry

| Vitamin (active substance) | Unit | Conversion factor active substance form to vitamin form | Product form | Content (min.) | Formulation technology | Application* |
|--|------|---|--|--|--|-------------------|
| | | 11U Vitamin A = 0.344 µg Vitamin A acetate (retinyl acetate) | ROVIMIX® A 1000 | 1,000,000 IU/g | Beadlet | M, P, EXP, EXT |
| Vitamin A | | | ROVIMIX® A 500 WS | 500,000 IU/g | Spray-dried powder, water dispersible | W |
| (retinol) | IU | | ROVIMIX® A Palmitate 1.6 | 1,600,000 IU/g | Oily liquid, may crystalize on storage | Oily solution |
| | | | ROVIMIX® AD3 1000/200 | Vitamin A 1,000,000 IU/g Vitamin D3 200,000 IU/g | Beadlet | M, P, EXP, EXT |
| Vitamin D ₃ | | | ROVIMIX® D3-500 | 500,000 IU/g | Spray-dried powder, water dispersible | M, P, EXP, EXT, W |
| (cholecalciferol) | | 1 IU Vitamin D ₃ = 0.025 μg Vitamin D ₃ | ROVIMIX® AD3 1000/200 | Vitamin A 1,000,000 IU/g Vitamin D3 200,000 IU/g | Beadlet | M, P, EXP, EXT |
| 25OHD ₃ (25 hydroxy-cholecalciferol) | mg | 1 µg 25OHD ₃ = 40 IU Vitamin D ₃ | ROVIMIX® Hy-D® 1.25% | 1.25% 25OHD ₃ (12.5 g/kg) | Spray-dried powder, water dispersible | M, P, EXP, EXT, W |
| Vitamin E | mg | 1 mg Vitamin E = 1 IU Vitamin E = 1 mg all-rac-α-tocopheryl acetate | ROVIMIX® E-50 Adsorbate | 50% (500 g/kg) | Adsorbate on silicic acid | M, P, EXP, EXT |
| (tocopherol) | | Tring vitalism 2 - 110 vitalism 2 - 1111g dis rue di tocopriory ruccitate | ROVIMIX® E 50 SD | 50% (500 g/kg) | Spray-dried powder, water dispersible | M, P, EXP, EXT, W |
| Vitamin K ₃ | | 1 mg of Vitamin K ₃ = 2 mg of Menadione Sodium Bisulfite (MSB) | K3 MSB | Menadione: 51.5 % (515 g/kg) | Fine crystalline powder | M, P, EXP, EXT, W |
| (menadione) | mg | 1 mg of Vitamin $\rm K_3$ = 2.3 mg of Menadione Nicotinamide Bisulfite (MNB) | ROVIMIX® K ₃ MNB | Menadione: 43% (430 g/kg) Nicotinamide: 30.5% (305 g/kg) | Fine crystalline powder | M, P, EXP, EXT |
| Vitamin B ₁ (thiamine) | mg | 1 mg of Vitamin B ₁ = 1.233 mg of Thiamine mononitrate | ROVIMIX® B ₁ | 98% (980 g/kg) | Fine crystalline powder | M, P, EXP, EXT |
| Vitamin B ₂ (riboflavin) | mg | | ROVIMIX® B ₂ 80-SD | 80% (800 g/kg) | Spray-dried powder | M, P, EXP, EXT, W |
| Vitamin B ₆ (pyridoxine) | mg | 1 mg Vitamin B ₆ = 1.215 mg Pyridoxine hydrochloride | ROVIMIX® B ₆ | 99% (990 g/kg) | Fine crystalline powder | M, P, EXP, EXT, W |
| Vitamin B ₁₂ | | | Vitamin B ₁₂ 1% Feed Grade | 1% (10 g/kg) | Fine powder | M, P, EXP, EXT |
| (cyanocobalamin) | mg | | ROVIMIX® B ₁₂ 1% Feed Grade | 1% (10 g/kg) | Spray-dried powder | M, P, EXP, EXT |
| Vitamin B ₃ | | 1 mg Nicotinic acid = 1 mg Niacin | ROVIMIX® Niacin | 99.5% (995 g/kg) | Fine crystalline powder | M, P, EXP, EXT |
| (Niacin; nicotinic acid and nicotinamide) | mg | 1 mg Nicotinamide (or Niacinamide) = 1 mg Niacin | ROVIMIX® Niacinamide | 99.5% (995 g/kg) | Fine crystalline powder | M, P, EXP, EXT, W |
| Vitamin B ₇ (d-Biotin) | mg | 1 mg of Biotin = 1 mg D-Biotin | ROVIMIX® Biotin ROVIMIX® Biotin HP | 2% (20 g/kg) 10% (100 g/kg) | Spray-dried powder, water dispersible | M, P, EXP, EXT, W |
| Vitamin B ₅ (d-Pantothenic acid) | mg | 1 mg d-Pantothenic acid = 1.087 mg Calcium d-pantothenate or 2.174 mg Calcium dl-pantothenate | ROVIMIX® Calpan | 98% Calcium d-pantothenate (980 g/kg) Calcium 8.2 – 8.6% (82 – 86 g/kg) | Spray-dried powder, water dispersible | M, P, EXP, EXT, W |
| Vitamin B ₉ (Folic acid) | mg | | ROVIMIX® Folic 80 SD | 80% (800 g/kg) | Spray-dried powder, water dispersible | M, P, EXP, EXT, W |
| | | | STAY-C® 35 | 35% of total phosphorylated ascorbic acid activity (350 g/kg) | Spray-dried powder | M, P, EXP, EXT |
| Vitamin C | mg | 1 mg Vitamin C = 1 mg L-Ascorbic acid | STAY-C® 50 | 50% of total phosphorylated sodium salt ascorbic acid activity (500 g/kg) | Spray-dried powder | M, P, EXP, EXT, W |
| | | | ROVIMIX® C-EC | 97.5% (975 g/kg) | Ethyl-cellulose coated powder | M, P, W |
| | | | Ascorbic acid | 99 - 100% (990 - 1,000 g/kg) | Crystalline powder | W |

^{*} M: Mash; P: Pellet; EXP: Expansion; EXT: Extrusion; W: Water

For more information about further dsm-firmenich products and product forms please ask your local dsm-firmenich representative



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